

# Sample Preparation Machines GENERAL CATALOGUE



### FTC-200AS/FTC-230AS/ FTC-255AS

# Basic model equipped with all the necessary device for cutting sample.

- $\cdot$  Tough body and silent operation by the precision rotary shaft.
- $\cdot$  High quality vise of special coating.
- · Automatic/manual operation can be selected.
- · Moving speed is adjustable for automatic operation.



	MODEL	FTC-200AS FTC-230AS FTC-255AS		FTC-255AS
ITEM		SPECIFICATIONS		
De	Design/Structure Floor Type equipped with Casters: Steel Sheetings with Hard Acrylic Window		lard Acrylic Window	
Safety	For Automatic/ Manual Operations		When emergency button is pressed, automatic stop of wheel rotation & stage operation & cooling pump. When door is open, automatic stop of wheel rotation & stage operation.	
Mechanism	Automatic Return to Original position	For automatic operation: automatic stop of stage operation & return to start point.		
	Overload control function	In case overloaded exceeding set curren	cy is applied, stage feeding stops tempora	arily and start again after load is removed.
(	Control Panel		Water proof type (IP55)	
١	/ise Opening		70mm	
Maximum available	sample depth / height	Within D70 $ imes$ H56mm	Within D70×H56mm	Within D70 $ imes$ H76mm
sample size	sample width	Within righ	t 94mm · left 207mm from cutting edg	e of wheel.
Move Vo	olume of Vise X shaft		Max35mm on both left and right.	
	Outer dia.	Outer Dia.: ¢ 200mm	Outer Dia.: ¢ 230mm	Outer Dia.: ø 255mm
	Shaft dia.	Shaft E	Diameter: $\phi$ 31.75mm (Option: $\phi$ 2	5.4mm)
Cutting wheel	Fixed Flange	60mm		
	Rotary Speed	2990rpm-60Hz / 2960rpm-50Hz 2750rpm-60Hz / 2720rpm-50Hz		
	Main Motor	1HP(60/50Hz)	2HP(60/50Hz)	3HP(60/50Hz)
Sample Stage	Specifications		olume: 200mm/Moving Method: Auton ion, Moving Speed: Selective within 0	
	Dimensions		220mm×230mm	
	Structure		Settling Tank (with Mesh Filter)	
	Cooling Section Weight		25 kg	
Cooling Section	Tank Capacity / Dimensions	Capacity :	50L / Dimensions : W330×D530>	×H320mm
	Circulation Pump		1/8HP	
	Water Nozzle	for Cutting	g Sample: 2pcs./for Cleaning Char	mber: 1pc.
Inn	er Illumination	,	Water Proof Type LED Light (IP67	)
Machine Dimensions		W800×D900×H1	300mm (for Open Door: W800×D	01100×H1700mm)
Machine Weigh	t (Excluding Cooling Section)	257 kg	261 kg	264 kg
Р	ower Supply	3P-AC200~240V/50	0Hz,60Hz (Option: 3P AC380V) Ca	able Length 3500mm
Pow	er Consumption	1000W	1700W	2500W
Stand	dard Accessories		r for Wheel 1pc.,/Wrench for Wheel 1p ting Wheel 2pcs.,/Coolant 2L x 2bottle	









Sample Fixing Device

Cooling Section

When the door is open

Control panel (FTC-AS&FTC-ASL series)

### FTC-255ASL/FTC-305ASL/ FTC-355ASL

# Long stage type of sample cutting machine FTC-AS seires.

- $\cdot$  Silent operation is realized by tough body & precision rotary shaft.
- $\cdot$  High qality vise of special coating.
- · Automatic/manual operation can be selected.
- $\cdot$  Moving speed is adjustable for automatic operation.



	MODEL	FTC-255ASL	FTC-305ASL	FTC-355ASL	
	ITEM				
Design/Structure Floor Type equipped with Casters: Steel Sheetings with Ha		lard Acrylic Window			
Safety	For Automatic/ Manual Operations	When emergency button is pressed, automatic stop of wheel rotation & stage operation & cooling pump. When door is open, automatic stop of wheel rotation & stage operation.			
Mechanism	Automatic Return to Original position	For Automatic operati	on: automatiic stop of stage operation	& return to start point.	
	Overload control function	In case overloaded exceeding set curren	cy is applied, stage feeding stops tempora	rily and start again after load is removed	
(	Control Panel		Water proof type (IP55)		
١	/ise Opening	120	mm	200mm	
Maximum	sample depth / height	Within D120×H80mm	Within D120×H84mm	Within D200×H101mm	
available sample size	sample width	Within right 1	30mm · left 220mm from cutting e	dge of wheel.	
Move Vo	olume of Vise X shaft	Max50mm on bo	oth left and right.	Max40mm on both left and right.	
	Outer dia.	Outer dia.: ø 255mm	Outer dia.: ø305mm	Outer dia.: ø 355mm	
	Shaft dia.		Shaft diameter: $\phi$ 31.75mm		
Cutting wheel	Fixed Flange	60mm	90	mm	
	Rotary Speed	2670rpm-60Hz / 2640rpm-50Hz	2250rpm-60Hz / 2230rpm-50Hz	1980rpm-60Hz / 1980rpm-50H	
	Main Motor	3HP(60/50Hz)	5HP(60/50Hz)	7.5HP(60/50Hz) option: 10HP with frequency conversion	
Sample Stage	Specifications		olume: 300mm/Moving Method: Autor on, Moving Speed: Selective within 0		
	Dimensions	280mm>	<280mm	280mm×360mm	
	Structure		Settling Tank (with Mesh Filter)		
	Cooling Section Weight		32 kg		
ooling Section	Tank Capacity / Dimensions	Capacity	: 80L / Dimensions : W270×D600×I	H500mm	
	Circulation Pump	1/8	HP	1/4HP	
	Water Nozzle	for Cutting	g Sample: 4pcs./for Cleaning Char	nber: 1pc.	
Inr	ner Illumination		Water Proof Type LED Light (IP67	)	
Machine Dimension W900×D980×H1500mm (for Open Door: W900×D1070×H1900mm)			W900×D1020×H1600mm (for Open Door: W900×D1110×H2000mm)		
Machine Weight	t (Excluding Cooling Section)	440 kg	445 kg	541 kg	
F	Power Supply	3P-AC200~240V/50	Hz,60Hz(Option:3P-AC380V)C	able Length 3500mm	
Power Consumption 2500W 4000W		6000W (Option:8000W with frequency conversion)			
Stan	dard Accessories		er for Wheel 1pc./Wrench for Wheel 1p ing Wheel 2pcs./Coolant: 2L x 2 bottle		

# FTC-B255FS

Automatically cuts delicate samples that can be installed in small places such as the workbench. Space saving design.

- $\cdot$  Silent operation is realized by the tough machine body.
- $\cdot$  Simple design with handleability.

MODEL

 $\cdot$  Many kinds of sample fixing jig can be used on the stage.

#### FTC-B255FS

FTC-B255

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FTC-B255FS

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ITEM		SPECIFICATIONS	
Design / Structure		Benchtop Type (Base: Aluminum Casting / Cover: Steel Sheeting with Hard Acrylic Window)	
Safety Mechanism Motor		Front Door Interlock during Cutting (The main shaft motor does not operate when the door is open.)	
Doors	Front	Up-and-Down Open Door with Hard Acrylic Windows	
20010	Left Hand Side	Small Slide Door for inserting long specimen	
Max Available	Sample Size: Cylindrical	In case $\phi$ 230mm Cutting Wheel: Max $\phi$ 60mm In case $\phi$ 255mm Cutting Wheel: Max $\phi$ 70mm	
	Dimensions	Outer Dia.: ¢ 230/255mm x Inner Dia.: ¢ 31.75mm x T1.2mm	
Cutting	Flange	Outer Dia.: ¢60mm	
Wheel	Rotary Speed	3420rpm-60Hz / 2850rpm-50Hz	
	Main Motor	3HP / 2.2KW / AC3P Induction Motor	
Sample S	Stage(Fixed Type)	W225 x 220mm with 4 T-slots (X direction: 4 slots each with 10mm width) for fixing various vice and jig	
Sample Fixing Vise		Various kinds of Vise and Fixing Jigs attachable on Stage (OPTION)	
	Structure	Separate Type / Settling Tank (with Mesh Filter)	
	Cut Powder Separator	Magnet Separator (OPTION)	
Cooling	Coolant Tank Capacity	25L	
Section	Circulation Pump	1/4HP	
	Coolant Capacity	30L/min	
	Water Nozzle	for Cutting Sample: 2pcs / for Cleaning Chamber: 1pc	
Inn	er Illumination	LED Light: 1pc	
Mach	ine Dimensions	W650 x D700 x H405mm	
Ма	chine Weight	120 kg	
Coolant Tank	Dimensions	W410 x D340 x H565mm	
(OPTION)	Weight	18 kg	
Power Supply		3P-AC200 ~ 240V / 50Hz, 60Hz (OPTION: 3P-AC380V)	
Powe	er Consumption	2300W	
Standard Accessories		Cutting wheel: $\phi$ 255mm×2pcs./spanner for wheel: 2pcs./cutting oil: 1L X 1 btl.	

#### FTC-B255FS OPTIONAL ACCESSORIES



Sample Fixing Vise for FTC-B255FS





Coolant Tank for FTC-B255FS

Floor stand for FT-B255FS

# **FTC-D150**A

### The machine automatically cuts a sensitive sample precisely.

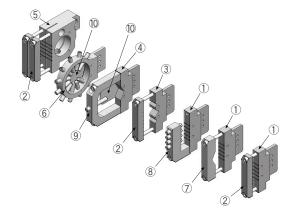
- $\cdot$  The crystal cutting of the properties of material study.
- $\cdot$  The electron microscope sample cutting of the metal structure analyzing.
- $\cdot$  For electronic materials, ceramics, various metal sample cutting etc  $\cdots$
- $\cdot$  It is possible to control the revolution load of the cutter by load lever.



FTC-D150A

MODEL		FTC-D150A
	ITEM	SPECIFICATIONS
Des	sign / Structure	Benchtop Type (Steel Sheeting with Hard Acrylic cover)
	Dimensions	Outer Dia.: Max ∮150mm Inner Dia.: 12.7mm x T1.0mm <sup></sup> 2.0mm
Cutting Wheel Part	Motor power	100W Induction Motor
initiati att	Flange	Outer Dia.: ¢ 55mm
	Rotary Speed	100~2500rpm 50/60Hz
Cutting	Wheel (OPTION)	Abrasive wheel : Diamond wheel
Max Ava	ailable Sample Size	Cylindrical: Max ¢ 30mm • Length: Max60mm
Movat	ole sample holder	X-direction: ±15mm from center position
Sar	nple Fixing Jig	(Standard equipment) Standard holder x 1 / Standard clamp x 1 / (Option) Details are described at the bottom of the page.
Co	poling Section	Coolant Tank Capacity: 3L
	Start SW	Rotary wheel operation start
	Stop SW	Rotary wheel operation stop
Front Panel	Zero set SW	Zero reset of the micrometer
	mm/mils SW	Change Unit of mm or mils
	Speed rpm DIAL	Wheel speed setting
Dis	play indication	Wheel rotary speed (rpm) Movement distance (mm/mils) 1/100 unit Warning indication (safe cover switch / cutting end limit switch / motor alarm)
Macl	hine Dimensions	W400 $\times$ D400 $\times$ H280mm
Ma	achine Weight	21 kg
Ρ	ower Supply	AC100V~240V 50Hz/60Hz
Pow	er Consumption	300W
Stand	dard Accessories	Cutting oil (undiluted solution 200ml water soluble): 1btl. /special tool: 1 set/power cable 2000mm: 1pc.

#### SAMPLE FIXING JIG FOR FTC-D150A



- 1 Standard holder (Standard equipment)
- 2 Standard clamp (Standard equipment)
- 3 90° V holder
- ④ 120°V holder
- ⑤ W Clamp holder
- 6 Flexible holder
- ⑦ 120° V clamp
- ⑧ L type clamp
- (9) Portal clamper
- 1 Side plate

Sample Mounting Machine PreciMount Series

# FTM-32AX/FTM-40AX

### Basic model & high quality automatic sample mounting press.

- $\cdot$  Various kinds of mounting method can be selected.
- $\cdot$  Multi settings of mounting can be reserved and called.
- $\cdot$  Space-saving desk type, light-weight compact body.
- · Silent operation is realized.
- Long cylinder & utilizing space have achieved the simultaneous double mounting of sample.



FTM-32AX

	MODEL	FTM-32AX	FTM-40AX	
	ITEM	SPECIFICATIONS		
De	sigh/Structure	Bench Top Type / Solid Aluminium Frame + Hard-Coated FRP cover		
Machine T	op Ram Mould Type	Rotary Down & Press Method		
Sample Numbe	er in One Time Operation	Maximum	2pcs./time	
Bore & Mo	ould Size of Cylinder	<i>•</i> 32mm	<i>ϕ</i> 40mm	
Су	linder Stroke	82r	nm	
Pre	essure Method	CPU Control Hy	vdraulic System	
Availabl	e Pressure Setting	1000~4000psi	1000~3200psi	
н	leating Time	0sec. ~ 99	min.30sec.	
Heating Temperatur	re Setting (C and F is selective)	0~2	℃00°C	
Temperature	Maintenance Function	30°C∼ 55°C		
Function to C	ontrol Safe Temperature	Yes (Finishing Temperature $40^\circ\!\mathrm{C}\sim 60^\circ\!\mathrm{C}$ )		
He	ater Capacity	1800W		
Co	ooling Method	Cool-down according to Preset Cylinder Temperature		
Cooling System	Water Supply and Drainage Section Specifications	Outside Water Tap Connection Type: Supply and Exhaust Water Hoses Connection Position / Back of Machine: Supply Water Nozzle Outer Dia. $\phi$ 9.53mm: Exhaust Water Nozzle Outer Dia. $\phi$ 15.9mm.		
Cooling System	Coolant Tank (option)	Capacity: 40L/ Motor: 1/8HP/ Power Source: Single Phase 220V/ Power Consumption: 150W/ Dimensions: W420 x D566 x H477mm/ Weight: About 30kgs.		
С	ontrol Panel	Water Proof Type LED Light (IP55)		
Mo	ounting Mode	One push selection is available for Mounting Resin to Use.		
Reserve	Setting of Mounting	Reserve and Call are available for Setting of Multiple Mounting.		
A	larm Buzzer	Alarm Buzzer is Installed (Operate after all procees completed).		
Mach	ine Dimensions	W463×D65	0×H610mm	
Ma	achine Weight	82 kg	83 kg	
P	ower Supply	1P AC200 ~ 24	40V/50Hz,60Hz	
Powe	er Consumption	220	Wo	
Stand	Mold Removing Oil : 1btl/Phenor resin (800g): 1btl/Spoon: 1pc./Funnel: 1pc./           tandard Accessories         Tweezer: 1pc./Water Supply Hose 2000mm, Exhaust Hose 2000mm: 1pc. each(with Hose Holder) /           Power Cable 2500mm:1pc./Intermediate Spacer:1pc./Accessory Box 1pc.			







Control panel



FTM-AX Series Coolant Tank (option)

Image of Sample

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#### Sample Mounting Machine PreciMount Series

# FTM-EVO

#### Slide mould cap system is adopted. Remarkably easy cleaning. Sample can be installed and removed easily and safely.

- $\cdot$  Fully automatc one cycle (pressurizing, heating and cooling).
- $\cdot$  Space-saving desk type, light-weight compact body.
- $\cdot$  Large size LCD touch panel and simple icon have greatly improved the operation.
- · Adjustable to set perfect conditions for moullding all kinds of resin.
- Long cylinder & utilizing space have achieved the simultaneous double mounting of sample.



**FTM-EVO** 

MODEL		FTM-EVO	
ITEM		SPECIFICATIONS	
De	sign/Structure	Bench Top Type/Solid Aluminium Frame + Hard Coated FRP cover	
Machir	ne Top Mould Cap	Back & Forth Slide & Flip Motion Type Mould Fasten Cap.	
Sample Numbe	er in One Time Operation	Maximum 2pcs./time	
Bore & M	ould Size of Cylinder	Standard: $\phi$ 50mm Base Cylinder + $\phi$ 32mm Cylinder Option: $\phi$ 25mm, $\phi$ 38.1mm, $\phi$ 40mm, Others	
Су	linder Stroke	80mm	
Pressure Method		<ul> <li>Full Electronic Automatic Hydraulic System Adjustable Setting between</li> <li>0~14500psi(0~1000bar)/10psi. During Heating, Automatic Pressure Compensation to Set Value shall activate, if Pressure drops lower than 20% of set Value.</li> <li>In case Heating Temperature become over 110°C, Pressure shall be controlled in</li> <li>±5% of Preset Pressure. Other Setting of Delicate Control is also available.</li> </ul>	
н	leating Time	0~59min. (set by 30sec.)	
	Temperature Setting e/Fahrenheit Selective)	$\rm 0\sim 200^\circ C~(Setting~available~by1^\circ C)$	
He	eater Capacity	1800W	
Cc	ooling Method	Cool-down according to Preset Temperature (35 $^\circ\!C\sim$ 80 $^\circ\!C)$ by Circulating Cooling Water.	
Cooling System	Water Supply and Drainage Section Specifications	Outside Water Tap Connection Type: Supply and Exhaust Water Hoses Connection Position / Back of Machine: Supply Water Nozzle Outer Dia. $\phi$ 9.53mm: Exhaust Water Nozzle Outer Dia. $\phi$ 15.9mm.	
Cooling Cyclom	Coolant Tank (option)	Capacity: 40L/Motor: 1/8HP/Power Source: Single Phase 220V/ Power Consumption: 150W/Dimensions: W420 x D566 x H477mm/Weight: About 30kgs.	
C	control Panel	4.3" (size) TFT LCD 480 X 272 (resolution) Color/ Touch Panel Pressure Setting, Pressure Time, Pressure Temperature, Cooling Temperature	
Mach	nine Dimensions	W475×D620×H635mm	
Ma	achine Weight	83 kg	
P	ower Supply	1P AC200 ~ 240V / 50Hz,60Hz	
Powe	er Consumption	2000W	
Stand	dard Accessories	Mould Removing Oil : 1btl. Phenor Resin (500g. black): 1btl. /Spoon: 1pc./ Fennel: 1pc./ Tweezer: 1pc./Water Supply Hose 2000mm. Exhaust Hose 2000mm.: 1 pc. Each (with Hose Holder)/ Power Cable 2000mm: 1pc./ Intermediate Spacer: 1pc./ Accessory Box: 1pc.	



Rear of Machine

Control panel

#### Auto Grinding & Polishing Machine PreciPolish Series

# FTP-1AH

### Flush water system prevent the drain from clogging with polishing waste.

This saves your time to clean up the machine.

- $\cdot$  Sample holder can be quickly and easily washed by simply sliding the head to the washing tub.
- $\cdot$  Individual pressure or central pressure can be selected.
- · Large LCD touch panel is easy to see and it has various user friendly functions.



MODEL		FTP-1AH		
ITEM		SPECIFICATIONS		
	Size (Specifi ed at P/O)	$\phi$ 300mm (12") / $\phi$ 250mm (10") (Aluminum Wheel with Hard Plating)		
Polishing Wheel	Rotary Motor	Motor / 400W		
	Rotary Speed	0 $\sim$ 600rpm (Variable)		
Whe	el Cooling Device	Water-Cooled System by Manual Type Nozzle (Pouring water activate only during wheel rotating.)		
1	Water Supply	External Water Supply / Water Supply Nozzle Outer Diameter : $\phi$ 10.5mm		
Clea	aning & Drainage	Automatic Sludge Cleaning and Drainage through Sample Holder Wa shing Cabin during Automatic Operation (Water Current Direction: CW) Exhaust: Exhaust Water Nozzle Outer Dia. ¢ 34.0mm/Exhaust Water Hose Inner Dia. ¢ 32.5mm/ Exhaust Water Hose Outer Dia. ¢ 40.0mm		
	Rotary Motor	Motor / 200W		
	Rotary Speed	0 ~ 180rpm (Variable)		
	Rotary Direction	CW/CCW (Wheel + head, combination of rotary direction is optional to set.)		
	Sample Downthrust Method	by Pneumatic Pressure:Central Air Cylinder x 1pc / Individual Air Cylinder x 6pcs		
	Pressure Range (on Center of Sample Holder)	Central:52 ~ 400Nf/11.8 ~ 90.71lbf/5.31 ~ 40.82kgf		
Automatic Polishing	Pressure Range (on Individual Sample)	Individual:5 $\sim$ 100Nf/1.13 $\sim$ 22.6lbf/0.51 $\sim$ 10.2kgf $\phi$ 40mm or less: Max 6pcs		
System (Auto-Head)	Air Source	0.6 $\sim$ 1.0Mpa $\phi$ 6mm		
(		Mounted Sample Number at once		
	Sample Holder (OPTION)	Central Pressure:\$\phi\$ 25, 30, 32mmMax 9pcsCentral Pressure:\$\phi\$ 40mmMax 4pcsCentral Pressure:\$\phi\$ 50mmMax 3pcsIndividual Pressure:\$\phi\$ 40mm or lessMax 6pcsIndividual Pressure:\$\phi\$ 50mmMax 3pcs		
	Program Setting	Setting & Display for Operation Wheel Rotary Speed / Wheel Rotary Direction / Auto-Head Rotary Speed / Auto-Head Rotary Direction / Polishing Timer / Sample Fixing Force / Auto-Head Up-Down / Wheel Coolant Water ON-OFF		
Sample H	Holder Washing Cabin	Built-in Type Special Cabin Equiped Water / Air Spray Nozzle inside For washing sample holder after each polishing cycle completed [STANDARD]		
Мас	chine Dimesions	W750 x D675 x H670mm		
М	achine Weight	120 kg		
Power Su	pply (Specified at P/O)	1P / AC200 $\sim$ 230V / 50, 60Hz: Fixed		
Pow	ver Consumption	Max. 700W (400W for polishing wheel, 200W for auto-head iclusive):		
Standard Accessories		Polishing wheel $\phi$ 300mm: 1pc.(it is changeable from $\phi$ 300mm to $\phi$ 250mm when to order) / 2000mm supply hose, 2000mm exhaust hose: 1pc. each. (hose holder attached)/3000mm power cable: 1pc.		

Auto Grinding & Polishing Machine PreciPolish Series

### FTP-1AX250/FTP-1AX200/ FTP-2AX250/FTP-2AX200

Grinding & polishing machine attached with auto-head is easily operative silent and durable.

- · Aut-head reduces operators' burden.
- · Multiple settings of grinding & polishing are available to Reserve & Call.
- $\cdot$  Ceramic valve is adopted for water supply section.
- · Polishing wheel is equipped as standard.



FTP-1AX

FTP-2AX

	MODEL	DDEL FTP-1AX250 FTP-1AX200 FTP-2A		FTP-2AX250	FTP-2AX200
	ITEM		SPECIFICATIONS		
D	esign/Structure	Bench	Top Type/Solid Aluminium	Frame + Hard Coated FRP	Cover
	Number	Sir	ngle	Dou	ıble
	Size	φ250mm (10")	φ200mm (8")	φ250mm (10")	φ200mm (8")
Polishing Wheel	Rotary Motor		<i>ϕ</i> 250mm (10") : 750W	/ ¢200mm (8"):400W	
	Rotary Speed		0 ~ 800rpm	(Variable)	
	Rotary Direction		CCW/CW (C	Changeable)	
F	Polish Settings	Rotary Direction, Rotary Speed, Time (Both Polishing Wheel & Auto-Head are available to Set. Up to 9 Kinds are available to Set & Re		ailable to Set & Reserve.)	
	Alarm Buzzer	Insta	lled (Alarm shall be activate	ed after Completing all Proc	ess).
F	low to Operate	Manual/Automatic Selective			
Whe	el Cooling Device	Water-Cooled System by Manual Nozzle Type.			
	Water Supply	External Water Suppl	y / Inlet Nozzle Outer dia. 🧔	9.53mm / Exhaust Nozzle	Outer dia. ø31.8mm
	Rotary Motor		DC24	/ 80W	
	Rotary Speed		$0\sim150$ rpm	(Variable)	
Automatic	Rotary Direction		CCW/CW (C	Changeable)	
Polishing System			Numbe	r: 3pcs.	
(Auto-Head)	Sample Holder	Size	: $\phi$ 32mm (Changeable to $\phi$	25、30、40mm when to C	rder)
	Sample Down Thrust Method	Ind	ividual Spring-Load Method	(Max. Sample Height 25m	m. )
	Pressure Range		Individual : 0~3	3Kgf Adjustable	
Мас	chine Dimensions	W556×D65	2×H557mm	W796×D72	6×H557mm
Ν	lachine Weight	54	kg	75	kg
	Power Supply		1P AC200 ~ 240V 0	Cable Length 2500mm	
Pov	ver Consumption	φ250mm (10"):Max.950W / φ200mm (8"):Max.600W			
Star	dard Accessories	,	2000mm, Exhaust Hose 200		owder 0.3 μ 100g: 1pc/

Standard Accessories

Bottle: 1pc/Polishing Cloths X 2/Polishing Paper P600 X 2, P800 X 2, P1200 x 2/Accessory Box: 1pc.



Rear of Machine



Sample Holder



Main unit control panel



Auto head control panel (FTP-AX series)

Grinding & Polishing Machine PreciPolish Series

### FTP-1MX250/FTP-1MX200/ FTP-2MX250/FTP-2MX200

Basic type sample polishing machine is easy-operative, silent & durable.

Multiple settings of polishing are available to reserve & call.

- · Ceramic valve is adopted for water supply section.
- · Polishing wheel is equipped as standard.



FTP-1MX



MODEL		FTP-1MX250	FTP-1MX200	FTP-2MX250	FTP-2MX200
	ITEM		SPECIFIC	CATIONS	
De	sign/Structure	Bench	Top Type/Solid Aluminium	Frame + Hard Coated FRP	Cover
	Number	Sin	gle	Dou	lple
	Size	φ250mm (10")	φ200mm (8")	φ250mm (10")	φ200mm (8")
Polishing Wheel	Rotary Motor		φ 250mm (10") : 750W	/ ¢200mm (8")∶400W	
	Rotary Speed		$0\sim 800$ rpm	(Variable)	
	Rotary Direction		CCW/CW (C	Changeable)	
Setti	ing of Polishing	Rotary Direction, Rotary Speed and Time (Up to 9 Kinds are available to Set & Reserve)			
A	larm Buzzer	Installed (Alarm shall be activated after Completing all Process).			
Hc	ow to Operate	Manual Operation			
Whee	I Cooling Device	Water Cooling: Manual Nozzle Method			
V	later Supply	External Water Supply / Inlet Nozzle Outer dia. $\phi$ 9.53mm / Exhaust Nozzle Outer dia. $\phi$ 31.8mm			
Mach	ine Dimensions	W556×D652×H303mm W796×D726×H303n		6×H303mm	
Ma	achine Weight	36 kg 57 kg		kg	
Р	ower Supply	1P AC200 ~ 240V Cable Length2500mm			
Powe	er Consumption	¢	5250mm (10") : Max.850W	/ ¢200mm (8")∶Max.500V	N
Stand	dad Accessories		000mm, Exhaust Hose 2000 oths X 2/Polishing Paper P6		, , ,



Rear of Machine



Main unit control panel

### CONSUMABLES

For FTC - series

### CUTTING WHEEL

*ϕ* 305mm (Dia.305mm x T1.5mm x Shaft Dia.31.75mm)
 *ϕ* 255mm (Dia.255mm x T1.2mm x Shaft Dia.31.75mm)
 *ϕ* 230mm (Dia.230mm x T1.2mm x Shaft Dia.31.75mm)



CODE	ITEM	Q'TY
C - 0 0 1	WA120NA9C (Soft) Dia.305mmx T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 0 2	WA120NA9C (Soft) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 0 3	WA120NA9C (Soft) Dia.230mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 0	WA100N (MedSoft) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 1	WA100N (MedSoft) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 2	7A80N (Hard) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 3	7A80N (Hard) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 4	GC80K101 (ExtSoft) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 5	GC80K101 (ExtSoft) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 6	GC120NA9C (Soft) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 7	GC120NA9C (Soft) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 8	GC100N (MedHard) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 1 9	GC100N (MedHard) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box
C - 0 2 0	GC120R9C (Hard) Dia.305mm x T1.5mm x Shaft Dia.31.75mm	50pcs / box
C - 0 2 1	GC120R9C (Hard) Dia.255mm x T1.2mm x Shaft Dia.31.75mm	50pcs / box

% Work material C-001~C-013  $\,$   $\cdot$  Steel, Alloyed steel, Stainless steel, Hardening steel etc.

C-014~C-021 • High-speed steel, Casting, Non-ferrous metal, Resin, Glass etc.

# CONSUMABLES

#### For FTM - series

### HOT MOUNTING COMPOUNDS

Phenolic Resin Epoxy Resin Acrylic Resin Diallyl Phthalate Resin



CODE	ITEM	Q'TY
01.06.BAK2500	BAK - Phenolic mounting resin, wood filled, black. For routine use	2.5kg / box
01.06.EPOFINE1000	EPOFINE - Epoxy resin black, glass filled, fine grained. For superior edge retention.	1kg / box
01.06.EPOFINE2500	EPOFINE - Epoxy resin black, glass filled, fine grained. For superior edge retention.	2.5kg / box
01.06.EPOBIG1000	EPOBIG - Epoxy resin blac, glass filled, coarse-grained. For superior edge retention.	1kg / box
01.06.EPOBIG2500	EPOBIG - Epoxy resin blac, glass filled, coarse-grained. For superior edge retention.	2.5kg / box
01.06.TOPEX1000	TOPEX - Acrylic transoptic resin. High transparency for easier sample identification.	1kg / box
01.06.TOPEX2500	TOPEX - Acrylic transoptic resin. High transparency for easier sample identification.	2.5kg / box
01.06.DAP1000	DAP - Diallyphtalate resin glass filled, excellent edge retention. Blue.	1kg / box
01.06.DAP2500	DAP - Diallyphtalate resin glass filled, excellent edge retention. Blue	2.5kg / box

#### For FTP - series

φ 200 φ 250 φ 300

### SILICON CARBIDE ABRASIVE PAPERS STANDARD TYPE



CODE	ITEM	Q'TY
01.01.250WSP80A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P80	100pcs / box
01.01.250WSP120A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P120	100pcs / box
01.01.250WSP180A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P180	100pcs / box
01.01.250WSP320A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P320	100pcs / box
01.01.250WSP400A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P400	100pcs / box
01.01.250WSP600A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P600	100pcs / box
01.01.250WSP800A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P800	100pcs / box
01.01.250WSP1200A	Silicon carbide abrasive paper, standard, $\phi$ 250mm, Grain P1200	100pcs / box

#### For FTP - series

### SILICON CARBIDE ABRASIVE PAPERS SELF-ADHESIVE BACK

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φ 200 φ 250

#### . φ 300



CODE	ITEM	Q'TY
01.01.250WSP80A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P80	100pcs / box
01.01.250WSP120A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P120	100pcs / box
01.01.250WSP180A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P180	100pcs / box
01.01.250WSP320A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P320	100pcs / box
01.01.250WSP400A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P400	100pcs / box
01.01.250WSP600A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P600	100pcs / box
01.01.250WSP800A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P800	100pcs / box
01.01.250WSP1200A	Silicon carbide abrasive paper, adhesive, $\phi$ 250mm, Grain P1200	100pcs / box

\* Distortion of abrasive paper can be prevented by using together with EZ-DISK & Magnet base. Moreover, exchange is easy.



### EZ-DISK

Easy stick'n'release disk for abrasive papares/cloths (to be use on magnetic base)

CODE	ITEM	Q'TY
01.04.200.EZDISK	EZ-DISC stick & release disk for adhesive paper / cloths (to be used on magnetic base) $\phi$ 200mm	1pc / box
01.04.250.EZDISK	EZ-DISC stick & release disk for adhesive paper / cloths (to be used on magnetic base) $\phi$ 250mm	1pc / box
01.04.300.EZDISK	EZ-DISC stick & release disk for adhesive paper / cloths (to be used on magnetic base) $\phi300$ mm	1pc / box

### MAGNETIC BASE FOR STEEL WHEEL

CODE	ITEM	Q'TY
01.04.200.BASE.M	Base.M – Magnetic base $\phi$ 200mm (for steel wheel)	2pcs / box
01.04.250.BASE.M	Base.M - Magnetic base $\phi$ 250mm (for steel wheel)	2pcs / box
01.04.300.BASE.M	Base.M – Magnetic base $\phi$ 300mm (for steel wheel)	2pcs / box

# CONSUMABLES

#### For FTP - series

### WATER BASE DIAMOND SLURRIES, MONOCRYSTALLINE



#### Diamond Liquid

CODE	ITEM	Q'TY
01.02.0.25	Water base diamond slurry, monocrystalline 0.25 $\mu$	250ml / bottle
01.02.0.5	Water base diamond slurry, monocrystalline 0.5 $\mu$	250ml / bottle
01.02.1.00	Water base dismond slurry, monocrystalline 1 $\mu$	250ml / bottle
01.02.3.00	Water base diamond slurry, monocrystalline 3 $\mu$	250ml / bottle
01.02.6.00	Water base dismond slurry, monocrystalline 6 $\mu$	250ml / bottle
01.02.9.00	Water base diamond slurry, monocrystalline 9 $\mu$	250ml / bottle

### LUBRICANTS

CODE	ITEM	Q'TY
01.21.L0250W	Water base lubricant / White	250ml / bottle
01.21.L0250R	Water base lubricant / Red	250ml / bottle
01.21.L0250B	Alcohol base lubricant / Blue	250ml / bottle

### HIGH PURITY ALUMINA (99.9%)



Polishing Powder Polishing Liquid

CODE	ITEM	Q'TY
01.08.0.05	High purity alumina powder 0.05 $\mu$ / Dilute with water	1kg / bottle
01.08.0.30	High purity alumina powder 0.3 $\mu$ / Dilute with water	1kg / bottle
01.08.1.00	High purity alumina powder 1 $\mu$ / Dilute with water	1kg / bottle
01.28.0.05	High purity alumina slurry (Water base) 0.05 $\mu$	1Lt / bottle
01.28.0.30	High purity alumina slurry (Water base) 0.3 $\mu$	1Lt / bottle
01.28.1.00	High purity alumina slurry (Water base) 1 $\mu$	1Lt / bottle
01.18.0.00	High concentration alumina gel 0.05 $\mu$	0.5kg / bottle
01.18.1.30	High concentration alumina gel 0.3 $\mu$	0.5kg / bottle
01.18.1.00	High concentration alumina gel 1 $\mu$	0.5kg / bottle

### **COLLOIDAL SILICA SUSPENSION**

CODE	ITEM	Q'TY
01.09.0.05	Colloidal Silica suspension PH 9.8 $0.05 \mu$	1Lt / bottle
01.09.5.05	Colloidal Silica suspension PH 9.8 0.05 $\mu$	5Lt / bottle

### POLISHING CLOTHS

Polishing Cloths ¢ 200

φ 250 φ 250 φ 300

CODE	ITEM	Q'TY
01.04.250FLAT	FLAT - Woven acetate For pre-polishing of ferrous materials, very high stock removal, excellent flatness. Recommended with 9 $\mu$ m to 3 $\mu$ m diamond slurry and diamond pastes.	5pc / box
01.04.250FAST	FAST - Satin Woven acetate For pre-polishing of all materials, high stock removal, excellent flatness. Recommended with 6 $\mu$ m to 3 $\mu$ m diamond slurry.	5pc / box
01.04.250KYO	KYO – Woven acetate For Pre-polishing and Intermediate polishing of ferrous materials. Recommended with 9 $\mu$ m to 3 $\mu$ m diamond slurry.	5pc / box
01.04.250MIX	MIX - Non woven polyurethan For single step polishing. Also suitable for intermediate and final polishing of composites, silicon wafers and crystals. Use with 6 $\mu$ m to 1 $\mu$ m diamond slurry and diamond pastes.	5pc / box
01.04.250SNAP	SNAP- Short nap soft flocked synthetic. For Final polishing of ferrous materials. Recommended with diamond slurries >3 $\mu$ m.	5pc / box
01.04.250OPTO	OPTO-Flocked synthetic fibers For Final polishing of ferrous and non ferrous materials. Recommended with Aluminum oxide >1 $\mu$ m, Diamond slurries > 1 $\mu$ m, Colloidal Silica.	5pc / box
01.04.250STEP	STEP-Woven wool taffeta Universal cloth for all materials , Single step polishing. Recommended with Diamond slurries 6-1 $\mu$ m.	5pc / box
01.04.250RED	RED-Woven wool felt For Final polishing of ferrous materials Recommended with Diamond slurries >3 $\mu$ m	5pc / box
01.04.250KEMO	KEMO - Neoprene form For final polishing of non ferrous materials. Recommended with colloidal silica, fine alumina, oxide slurry and 1 $\mu$ m to 0.5 $\mu$ m diamond slurry.	5pc / box

\* Appearance and specifications are subject to change without ipr notice for the product improvement.





We are based on JS 0 1705/(BC)/EC 17028) as acredited tarkinds, and accretate by JCSS who managers the recognition scheme according to ISO/EC 17011. A Jagen (accreditation organization who has managed JCSS) who is signatory to the Mutual Recognition Arrangement (MRA) of International Laboratory Accreditation Cooperation (ILO) and Asia We are accredited as MRA Calitation Laboratory of JCSS.



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HEAD OFFICE

TALKPIER KAWASAKI BLDG., NO. 5-1, 3-CHOME, FUJISAKI, KAWASAKI-KU, KAWASAKI, KANAGAWA, 210-0804 JAPAN TEL. +81-44-270-5789 TEL. +81-44-266-6779 E-mail: info@ft-hardness.com

#### EUROPEAN REPRESENTATIVE OFFICE:

VIA MATTEOTTI 23/E, 20090 ASSAGO(MILAN).ITALY TEL/FAX: +39-02-91669470 MOBILE. +39-335-1803592 E-mail: cantoni.fte@gmail.com

